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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/757,645	01/13/2004	Jeffrey R. Dahn	58582US003	3942
32692	7590	12/10/2008	EXAMINER	
3M INNOVATIVE PROPERTIES COMPANY			DOVE, TRACY MAE	
PO BOX 33427				
ST. PAUL, MN 55133-3427			ART UNIT	PAPER NUMBER
			1795	
			NOTIFICATION DATE	DELIVERY MODE
			12/10/2008	ELECTRONIC

**Please find below and/or attached an Office communication concerning this application or proceeding.**

The time period for reply, if any, is set in the attached communication.

Notice of the Office communication was sent electronically on above-indicated "Notification Date" to the following e-mail address(es):

LegalUSDocketing@mmm.com  
LegalDocketing@mmm.com

<b>Office Action Summary</b>	<b>Application No.</b>	<b>Applicant(s)</b>	
	10/757,645	DAHN ET AL.	
	<b>Examiner</b>	<b>Art Unit</b>	
	TRACY DOVE	1795	

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --

#### Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

#### Status

- 1) Responsive to communication(s) filed on 27 August 2008.
- 2a) This action is **FINAL**.                    2b) This action is non-final.
- 3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

#### Disposition of Claims

- 4) Claim(s) 1-7,9,10 and 15-22 is/are pending in the application.
- 4a) Of the above claim(s) 16-20 is/are withdrawn from consideration.
- 5) Claim(s) \_\_\_\_\_ is/are allowed.
- 6) Claim(s) 1-7,9,10,15,21 and 22 is/are rejected.
- 7) Claim(s) \_\_\_\_\_ is/are objected to.
- 8) Claim(s) \_\_\_\_\_ are subject to restriction and/or election requirement.

#### Application Papers

- 9) The specification is objected to by the Examiner.
- 10) The drawing(s) filed on \_\_\_\_\_ is/are: a) accepted or b) objected to by the Examiner.  
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).  
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).
- 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

#### Priority under 35 U.S.C. § 119

- 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
- a) All    b) Some \* c) None of:
1. Certified copies of the priority documents have been received.
  2. Certified copies of the priority documents have been received in Application No. \_\_\_\_\_.
  3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).

\* See the attached detailed Office action for a list of the certified copies not received.

#### Attachment(s)

- |  |   |
|--|---|
| 1) <input type="checkbox"/> Notice of References Cited (PTO-892)                     | 4) <input type="checkbox"/> Interview Summary (PTO-413)           |
| 2) <input type="checkbox"/> Notice of Draftsperson's Patent Drawing Review (PTO-948) | Paper No(s)/Mail Date. _____ .                                    |
| 3) <input type="checkbox"/> Information Disclosure Statement(s) (PTO/SB/08)          | 5) <input type="checkbox"/> Notice of Informal Patent Application |
| Paper No(s)/Mail Date _____ .  | 6) <input type="checkbox"/> Other: _____ .                        |

## **DETAILED ACTION**

This Office Action is in response to the communication filed on 8/27/08.

Applicant's arguments have been considered, but are not persuasive. Claims 1-7, 9, 10 and 15-22 are pending. Claims 16-20 are withdrawn. This Action is FINAL, as necessitated by amendment.

### ***Claim Rejections - 35 USC § 112***

The following is a quotation of the first paragraph of 35 U.S.C. 112:

The specification shall contain a written description of the invention, and of the manner and process of making and using it, in such full, clear, concise, and exact terms as to enable any person skilled in the art to which it pertains, or with which it is most nearly connected, to make and use the same and shall set forth the best mode contemplated by the inventor of carrying out his invention.

Claims 1-7, 9, 10 and 15 are rejected under 35 U.S.C. 112, first paragraph, as failing to comply with the written description requirement. The claim(s) contains subject matter which was not described in the specification in such a way as to reasonably convey to one skilled in the relevant art that the inventor(s), at the time the application was filed, had possession of the claimed invention.

Claim 1 recites "dry" grinding, which does not appear to be supported by the specification as filed. Page 6 of the present specification states the LiOH is an aqueous solution. Furthermore, page 7 discloses the grinding takes place using Li(OH) $\cdot$ H<sub>2</sub>O, which is a hydrate compound. Hydrates are compounds that contain water. The specification does not explicitly state "dry" grinding and the disclosure leads one of skill to believe the grinding takes place in the presence of water (hydrate compound or aqueous solution).

***Claim Rejections - 35 USC § 102***

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless –

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

(e) the invention was described in (1) an application for patent, published under section 122(b), by another filed in the United States before the invention by the applicant for patent or (2) a patent granted on an application for patent by another filed in the United States before the invention by the applicant for patent, except that an international application filed under the treaty defined in section 351(a) shall have the effects for purposes of this subsection of an application filed in the United States only if the international application designated the United States and was published under Article 21(2) of such treaty in the English language.

***Claim Rejections - 35 USC § 103***

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negated by the manner in which the invention was made.

Claims 1-3, 5-7, 9, 10 and 15 are rejected under 35 U.S.C. 102(b)/103(a) as being anticipated by, and alternatively unpatentable over, Shiozaki et al, JP 2002-304993.

Shiozaki teaches a positive electrode active material for a secondary battery having the formula  $\text{Li}_x\text{Mn}_a\text{Ni}_b\text{Co}_c\text{O}_2$  with a, b and c represented by the Figure shown with the abstract. Table 1 teaches specific compounds  $\text{LiMn}_{0.35}\text{Ni}_{0.42}\text{Co}_{0.23}\text{O}_2$  (Example 1) and  $\text{LiMn}_{0.3}\text{Ni}_{0.3}\text{Co}_{0.4}\text{O}_2$  (Example 8), among other specific compounds. The positive electrode active material may be used in a lithium ion battery (0019). A transition mixed

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metal hydroxide may be used as a raw material or a precursor (0021). A boron compound is added to the mixture before heat treatment to effect sintering. The boron compound may be boric acid or boron oxide in an amount of 0.001 to 0.1 times the amount of (a+b+c) (0025). A lithium compound such as lithium hydroxide or lithium carbonate is added to the mixture (0026). The mixture is heat treated at a temperature between 950-1100°C (0027). The mixture is heat treated in oxygen atmosphere for 5 hours (0069-0080).

Thus the claims are anticipated. The pellet density of claim 1 and the properties recited by claim 9 and 10 of the produced Li-Ni-Co-Mn-oxide compound are considered inherent in view of the teachings of Shiozaki. Since the method of the claimed invention and the method of the prior art appear to be the same, one of skill would have known that the similar materials produced by the similar methods would have similar properties.

\*

Claims 21 and 22 are rejected under 35 U.S.C. 103(a) as being unpatentable over, Kang et al., US 7,205,072 B2.

Kang teaches a cathode material for a lithium ion rechargeable battery. The cathode material has the formula  $\text{Li}_{1+x}\text{Ni}_\alpha\text{Mn}_\beta\text{Co}_\gamma\text{M}'_\delta\text{O}_{2-z}\text{F}_z$  wherein x is between 0 and 0.3,  $\alpha$  is between about 0.2 and 0.6,  $\beta$  is between about 0.2 and 0.6,  $\gamma$  is between about 0 and 0.3,  $\delta$  is between about 0 and 0.15, and z is between about 0 and 0.2 (abstract). To prepare the  $\text{Li}_{1+x}\text{Ni}_\alpha\text{Mn}_\beta\text{Co}_\gamma\text{M}'_\delta\text{O}_{2-z}\text{F}_z$  compound, appropriate amounts of lithium hydroxide (or lithium carbonate), lithium fluoride and Ni-Mn-Co-hydroxide are mixed.

The mixture is calcined at 450-550°C for 12-30 hours in air and then at 900-1000°C for 10-24 hours in either air or oxygen containing atmosphere (3:17-24). Claims 21 and 22 recite properties of the produced Li-Ni-Co-Mn-oxide compound, which are considered inherent in view of the teachings of Kang.

Kang does not explicitly state the amount of sintering agent added to the mixture to prepare the cathode active material compound.

However, the invention as a whole would have been obvious to one having ordinary skill in the art at the time the invention was made because Kang teaches an appropriate amount of lithium fluoride may be added to the mixture depending on the desired compound oxide to be produced. Furthermore, Figure 4 teaches and suggest varying the amount of LiF in the mixture to produce various compound oxide cathode active materials. Figure 4 at least suggest 2% of LiF was added to the mixture. Furthermore, the courts have ruled where the general conditions of a claim are disclosed in the prior art, it is not inventive to discover the optimum or workable ranges by routine experimentation. In re Swain et al., 33 CCPA 1250, 156 F.2d 239, 70 USPQ 412. The courts have held that a limitation merely with respect to proportions in a composition of matter or process will not support patentability unless such limitation is "critical". Minerals Separation, Ltd. v. Hyde, 242 U.S. 261 (1916). Furthermore, the courts have ruled that discovery of an optimum value of a result effective variable in a known process is ordinarily within the skill of the art. In re Antonie, 559 F.2d 618, 195 USPQ 6 (CCPA 1977).

Since the method of the claimed invention and the method of Kang appear to be the same, one of skill would have known that the similar materials produced by the similar methods would have similar properties.

\*

Claims 4, 9 and 10 are rejected under 35 U.S.C. 103(a) as being unpatentable over Shiozaki et al, JP 2002-304993.

Shiozaki teaches a positive electrode active material for a secondary battery having the formula  $\text{Li}_x\text{Mn}_a\text{Ni}_b\text{Co}_c\text{O}_2$  with a, b and c represented by the Figure shown with the abstract. Table 1 teaches a specific compound of  $\text{LiMn}_{0.35}\text{Ni}_{0.42}\text{Co}_{0.23}\text{O}_2$ , among other specific compounds. The positive electrode active material may be used in a lithium ion battery (0019). A transition mixed metal hydroxide may be used as a raw material or a precursor (0021). A boron compound is added to the mixture before heat treatment to effect sintering. The boron compound may be boric acid or boron oxide in an amount of 0.001 to 0.1 times to amount or (a+b+c) (0025). A lithium compound such as lithium hydroxide or lithium carbonate is added to the mixture (0026). The mixture is heat treated at a temperature between 950-1100°C (0027). The mixture is heat treated in oxygen atmosphere for 5 hours (0069-0080).

Shiozaki does not explicitly teach the mixture is heated for at least about 6 hours. However, the invention as a whole would have been obvious to one having ordinary skill in the art at the time the invention was made because heat treating for at least 6 hours is considered obvious in view of the teaching by Shiozaki to heat treat for 5 hours. Note claims 9 and 10 are considered inherent in view of the teachings of Shiozaki.

***Response to Arguments***

Applicant's arguments filed 2/28/08 have been fully considered but they are not persuasive.

Regarding Shiozaki, Applicant states Example 8 discloses wet grinding, which is unlike the "dry grinding" of the claimed invention. However, the wet grinding of Example 8 (0076) is used to obtain the lithium transition metal hydroxide compound. In Example 8 the lithium transition metal oxide compound is obtained "after drying" the obtained hydroxide compound. This is similar to the present invention wherein an aqueous solution is used to obtain the lithium transition metal hydroxide compound (bottom page 6-top page 7).

Applicant asserts the Examiner has not met the initial burden necessary to support an inherency rejection. Examiner disagrees. Since the method of the claimed invention and the method of Shiozaki appear to be the same (or at least substantially the same), one of skill would have known that the similar materials produced by the similar methods would have similar properties. Applicant has not shown how the claimed compound and the compound of Shiozaki, which are made by the same (or substantially the same) method, would have different pellet densities (properties).

Regarding Kang, Applicant asserts the phrase "between about 0 and..." to exclude zero. Applicant interprets  $\delta$  and  $z$  to be not equal to zero. Examiner disagrees with Applicant's interpretation of the Kang reference because the Examples teach compounds wherein  $z=0$  (Figures 4-17). Furthermore, at least Figure 4 shows values for nickel of 0.2 or slightly less. Therefore, the disclosure of " $\alpha$  is between about 0.2

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and 0.6" includes the value 0.2 and values "about" 0.2. Column 2 of Kang discloses cathode material doped with fluorine are only one embodiment of the reference. This section of Kang teaches layered lithium nickel manganese oxide cathode materials may be doped with lithium and/or cobalt to stabilize the layered structure. Kang is not limited to any specific embodiment or example. Applicant appears to be asserting that since LiF was used to synthesize the compounds of Kang, fluoride must be present in the obtained compound ( $z$  cannot be zero). It is unclear how Applicant reaches this conclusion when the claimed invention requires the use of an alkali metal fluoride to obtain the claimed non-fluorine-containing compound.

All rejections found in the previous office action, but not in the present office action have been withdrawn because Applicant provided persuasive arguments and/or amendments to overcome those rejections.

### ***Conclusion***

Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any

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extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Tracy Dove whose telephone number is 571-272-1285. The examiner can normally be reached on Monday-Thursday (9:00-7:30).

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Pat Ryan can be reached on 571-272-1292. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

/Tracy Dove/  
Primary Examiner, Art Unit 1795

December 4, 2008